Drill Press Safety Quiz

1. The drill press is ONLY used for _____, boring, and countersinking.

2. Make all adjustments with the power _____ and the bit is NOT moving.

3. Keep fingers at least _____ inches away from the revolving chuck and bit at ALL times.

4. ALWAYS make sure that the lumber is securely _____ when using the drill press.

5. DO NOT _____ the drill.

6. When operating a drill press, NEVER start the drill with the bit ______ your work.

7. Back the drill out ______ on deep cuts, to keep the bit clean and ______.

8. BEFORE turning on the power, make sure the ______ _____ is removed.

9. ALWAYS secure longer stock to the ______ in case it twists it will hit the column instead of you.

10. Set the ______ _____ in order to drill at a precise depth.

11. Tighten the ______ in all 3 holes and double check to see if the bit is aligned properly.

12. Never leave the drill press while it is still _______. Wait for it to come to a complete stop before you leave it.

13. The ______ in the center of the table must be lined up directly under the cutting tool.

14. You should never use your hands to remove metal cuttings from the drill press table. Use a _______ to clear waste material from the drill press table.

15. The same speed is not appropriate for all work. To change the speed of the drill press you must change the ______ on the ______ system.

16. When finished drilling, ______ and _______ the drill bit to its storage and _____ the drill press.
Directions: Identify each part that corresponds to each number; write the answer in the blanks below.

1 ____________________________  
2 ____________________________  
3 ____________________________  
4 ____________________________  
5 ____________________________  
6 ____________________________  
7 ____________________________  

1 5 2 6 3 7 4